**Heated Acid Gas (HAG) Sampling Probe**

*Fully integrated, electrically heated probe assembly*

The HAG Sampling Probe is a fully integrated, electrically heated sample handling probe assembly designed to be incorporated with AMETEK hydrogen sulfide (H$_2$S) analyzers, including the IPS-4 feed gas analyzer.

With integrated shut-off valves, the HAG probe does not need to be removed from the process for maintenance. An integrated, serviceable membrane filter protects the downstream analyzer from entrained liquids. In addition, the HAG Sampling Probe is temperature-controlled by an integrated electric heater to ensure that no sample condensation occurs within the probe.

The HAG probe provides the motive force necessary to circulate the sample through the analyzer system. The sample is extracted and transported through the probe and analyzer sample system by a heated aspirator built into the probe’s sample return path. In addition, the probe is compliant with NACE MR0175-2002 for use in sour gas service.

**Single process connection**

The HAG Sampling Probe requires only a single process connection for both sample extraction and return. This reduces installation costs by eliminating the need for additional vent systems or taps in the process line.

**Easy to maintain**

The HAG probe contains double block integrated shut-off valves that allow servicing without removal from the process.

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**KEY BENEFITS**

- Returns sample to process
- Maintains sample temperature above the dew point
- Prevents ingress of liquids and solids
- Double block valve configuration (Single block valve option available)

**APPLICATIONS**

- Sulfur recovery unit acid gas
- Sulfur recovery tail gas treating unit
- Sample transport for any low pressure H$_2$S source

**KEY MARKETS**

- Sulfur recovery
- Acid gas sampling

To find out more or request a quote visit our website ametekpi.com
### PERFORMANCE SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Process pressure limitations</td>
<td>6.9 barg (100 psig) at 121°C (250°F)</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>-29°C to 70°C (-20.2°F to 158°F)</td>
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<tr>
<td>Utility requirements</td>
<td>120/240V, 50/60 Hz, 150W less than 30 L/min (1.0 SCFM) instrument air (or nitrogen, or steam) at 2.1 barg (30 psig) above process pressure</td>
</tr>
<tr>
<td>Process connection</td>
<td>1 1/2 in. M-NPT standard. Various ANSI flange adaptors available (ex: 1 1/2&quot; to 3&quot; at 150 lb or 300 lb)</td>
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<tr>
<td>Ingress protection</td>
<td>NEMA Type 4</td>
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<td></td>
<td>Meets IP55</td>
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<tr>
<td>Meets IP55</td>
<td>Single pole changeover 2A at 30 V AC or DC</td>
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<tr>
<td>Dimensions</td>
<td>127 mm D x 229 mm H (5 in. D x 9 in. H) (requires 51 mm [2 in.] on either side for installation purposes)</td>
</tr>
<tr>
<td>Weight</td>
<td>13.6 kg (30 lbs) approximate</td>
</tr>
<tr>
<td>Approvals and certifications</td>
<td>CSA certification to CSA and UL Standards for General Safety Requirements</td>
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<tr>
<td></td>
<td>CSA certification to CSA and UL Standards for Class I, Division 1, Groups B, C and D</td>
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<tr>
<td></td>
<td>Ex d IIB + H2 T3 (Class I, Zone 1, Group IIB + H2)</td>
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<tr>
<td></td>
<td>ATEX II 2 G Ex db IIB + H2 T3 Gb or II 2 G EX db IIB + H2 T3</td>
</tr>
<tr>
<td></td>
<td>IECEx: Ex db IIB + H2 T3 Gb or Ex db IIB + H2 T3 (IECEx DEK 15.0035x)</td>
</tr>
<tr>
<td></td>
<td>Complies with all relevant European Directives</td>
</tr>
</tbody>
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### WORLDWIDE SALES AND SERVICE LOCATIONS

#### USA
- **Pennsylvania**
  - 150 Freeport Road
  - Pittsburgh PA 15238
  - Tel: +1 412 828 9040
  - Fax: +1 412 826 0399
- **Delaware**
  - 455 Corporate Blvd.
  - Newark DE 19702
  - Tel: +1 302 456 4400
  - Fax: +1 302 456 4444

#### Canada
- **Alberta**
  - 2876 Sunridge Way NE
  - Calgary AB T1Y 7H9
  - Tel: +1 403 235 8400
  - Fax: +1 403 248 3550

#### Germany
- **USA**
  - Tel: +1 713 466 4900
  - Fax: +1 713 849 1924
- **Brazil**
  - Tel: +55 19 2107 4100
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  - Tel: +33 1 30 68 89 20
  - Fax: +33 1 30 68 89 99
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  - Fax: +91 80 6780 3232
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  - Tel: +65 6484 2388
  - Fax: +65 6481 6588
- **China**
  - Beijing
  - Tel: +86 10 8526 2111
  - Fax: +86 10 8526 2141
  - Chengdu
  - Tel: +86 28 8675 8111
  - Fax: +86 28-8675 8141
  - Shanghai
  - Tel: +86 21 5868 5111
  - Fax: +86 21 5866 0969

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