

PRODUCT DATA SHEET

993X Gas Analyzer

Innovative photometric analyzer designed to measure gas species using ultraviolet (UV) spectroscopy, while also supporting the addition of other measurement technologies.

The 993X is a versatile gas analyzer, capable of continuously measuring up to seven components utilizing multiple measurement technologies, without consumables.

The 993X is also available in multiple configurations, to meet specific end user hazardous location requirements.

UV measurements of H₂S, SO₂, NO, NO₂, NO_x, COS, CS₂, NH₃ and Cl₂ utilize AMETEK optical bench configurations that have been proven in challenging applications for decades. Drift and noise are minimized through the use of highly focused emission lines and temperature-controlled optical bench, that provide stability when ambient temperatures fluctuate.

Designed for outdoor installation

Designed for installation inside or outside of a temperature-controlled enclosure, the 993X has an ingress protection (IP) rating of IP66 and NEMA 4X, protecting against harsh operating environments.

Wall mountable

The analyzer is wall mountable, with an integrated heater – capable of maintaining sample temperatures of up to 165°C to prevent the formation of liquids – and integrated sample conditioning system, and is designed to operate unattended.

Versatile measurement capabilities

The 993X is also capable of measuring components that do not absorb UV light, such as CO₂ and H₂, as it supports the use of an infrared (IR) sensor and thermal conductivity detector (TCD).



KEY BENEFITS

- Parts per million (PPM) to Percent (%) level ranges
- Integrated sample system
- Continuous measurement
- No consumables or reagents
- Additional measurement technologies supported
- Local touch screen display, with web browser interface available for remote access

APPLICATIONS

- Sulfur Recovery Units (SRUs)
 - Tail gas treater quench tower inlet
 - Tail gas treater – absorber and quench tower outlets
- Amine treatment inlet
- Acid/Sour gas
- Chemical processes

KEY MARKETS

- Sulfur Recovery
- Refining and Petrochemical
- Natural gas

PERFORMANCE SPECIFICATIONS

Methodology	Multiple-wavelength, high-resolution, non-dispersive UV/VIS, with IR and TCD sensors supported
Units and Full scale range	ppm and % vol are standard with range application dependent; other units are available
Accuracy	±1.0% full-scale of range (typical, but application dependent)
Repeatability	Better than ±0.5% of full-scale range (typical, but application dependent)
Linearity	Better than ±1% of reading (typical, but application dependent)
Zero drift	Better than 2% of full-scale range, with auto zero disabled, over 24-hour period (typical, but application dependent)
Speed of response	Typically less than 30s to T90 (excluding sample system)
Number of analyzed components	Up to seven
Max. sample cell pressure	Application dependent
Max. sample gas temperature	165°C (329°F)
Zero gas	Nitrogen or instrument air
Typical sample flow	2.5 L/min (5 SCFH)
Sample transport	Heated probe and samples lines are typically required
Outputs	Up to four isolated 4-20 mA, self-powered. Five (5) Form A (SPST), Normally Open (NO), user configurable as Status Alarms and Process Alarms.
Data communication	(1) RJ-45 Ethernet Modbus-TCP port, (1) RS485 Modbus-RTU port
Power requirements	120 VAC (+/- 10%), 50/60 Hz; 240 VAC (+/- 10%), 50/60 Hz; <440VA (standard temperature oven), <550VA (high temperature oven)
Enclosure	Enclosures and back panel are 316SS for most configurations. The Exd electronics enclosure is an aluminum alloy
Ingress Protection	IP66 and NEMA 4X
Ambient temperature	-20 to 50°C (-4 to 122°F); 60°C (140°F) configuration available for some applications. Contact AMETEK for more information
Physical dimensions (W x H x D)	Standard: 839 x 1169 x 318 mm (33 x 46 x 12.5 in.) Explosion proof Zone 1: 1270 x 1195 x 334 mm (50" x 47" x 13.2")
Weight	Standard: Approximately 100kg (220 lb) Purged Zone 1: Approximately 105 kg (235 lbs) Explosion proof Zone 1: Approximately 182 kg (400 lbs)
Approvals and certifications	ATEX / IECEx / UKEx Zone 2 ATEX / IECEx Zone 1 - purged and Exd versions cETLus Class I Division 2 Groups A,B,C,D

SALES, SERVICE & MANUFACTURING

USA - Pennsylvania

150 Freeport Road
Pittsburgh PA 15238
Tel: +1 412 828 9040
Fax: +1 412 826 0399

Canada - Alberta

2876 Sunridge Way NE
Calgary AB T1Y 7H9
Tel: +1 403 235 8400
Fax: +1 403 248 3550

WORLDWIDE SALES AND SERVICE LOCATIONS

USA

Tel: +1 713 466 4900
Fax: +1 713 849 1924

Brazil

Tel: +55 19 2107 4100

Germany

Tel: +49 2159 9136 0
Fax: +49 2159 9136 39

India

Tel: +91 80 6782 3200
Fax: +91 80 6780 3232

Singapore

Tel: +65 6484 2388
Fax: +65 6481 6588

China

Beijing
Tel: +86 10 8526 2111
Fax: +86 10 8526 2141
Chengdu
Tel: +86 28 8675 8111
Fax: +86 28 8675 8141
Shanghai
Tel: +86 21 5868 5111
Fax: +86 21 5866 0969



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